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I've never been a fan of the lever lock screws for locking the table on a Mill so I made some round knurled ones. I don't have a lot of material here at home so I bought four bolts, knurled a chuck of 2" 1080, drilled, bored a recess for the bolt heads to sit in, welded then faced to clean them up.



- Started with a 2" piece of 1018 around 6" long.
- Took a skim pass over the OD and knurled the OD over a 3" span.
- Drilled, counter bored and cut off each one at a 1/2".

Note: I am no welder :-)

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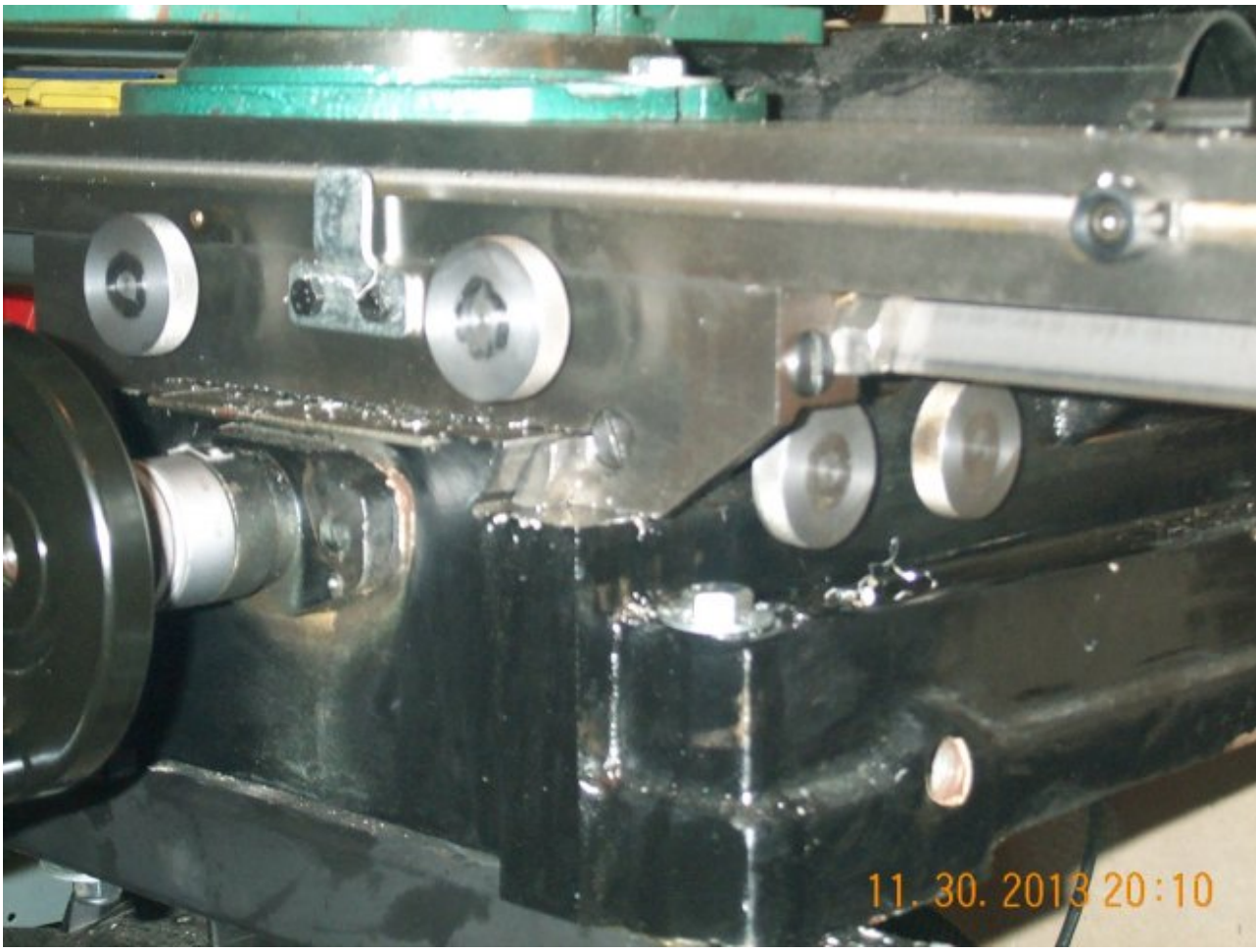
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